

Amendments to the Specification

IN THE WRITTEN DESCRIPTION

Please replace the paragraph beginning at page 1, line 10, with the following rewritten paragraph:

Such fillers are known from the state of the art and are also standardized in the DIN 1733, Part 1. Fillers must be chosen in such a manner that strength values of the solder-weld connection reach at least the guaranteed performance values or standard values of the base material. Sufficient deforming ability of the welding material is particularly of importance when the base material has a low suitability for welding. Particular problems exist thereby in the MIG soldering of tinned or aluminized thin sheet metals or, however, the MIG soldering ~~ex~~of rust-free steel plates. Also problematic is often the build-up weld material.